

### SECTION 1: Identification

#### 1.1. Identification

Product code : E728-G35  
 Product name : 28A Solid Film Lubricant Air Drying  
 Type of product : Solid/Dry Film Lubricant  
 Military/Aerospace Specification : TOXIC HEAVY METAL FREE  
 QUALIFIED TO:  
 MIL-L-23398 TYPE I  
 MIL-PRF-46147 TYPE I/FORM 1  
 SAE AS1701 CLASS II

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Air Dry  
 Corrosion Inhibitor  
 Restrictions on use : Food/feedstuff additives

#### 1.3. Supplier

##### Manufacturer

Sandstrom Products Company  
 224 S Main St  
 Port Byron, IL 61275  
 USA  
 T 309-523-2121 - F 309-230-9745

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC (800) 424-9300 | (703) 527-3887

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Specific target organ toxicity (repeated exposure) Category 2	H373	May cause damage to organs through prolonged or repeated exposure

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H225 - Highly flammable liquid and vapor  
 H319 - Causes serious eye irritation  
 H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary statements (GHS US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

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P233 - Keep container tightly closed.  
P240 - Ground/Bond container and receiving equipment.  
P241 - Use explosion-proof electrical/ventilating/lighting equipment.  
P242 - Use only non-sparking tools.  
P243 - Take precautionary measures against static discharge.  
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P314 - Get medical advice/attention if you feel unwell.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P370+P378 - In case of fire: Use media other than water to extinguish.  
P403+P235 - Store in a well-ventilated place. Keep cool.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
1,3-dioxolane, stabilised	CAS-No.: 646-06-0	15 – 25	Flam. Liq. 2, H225 STOT RE 2, H373
Acetone	CAS-No.: 67-64-1	10 – 15	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : Get medical advice/attention if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.

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Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

### 5.2. Specific hazards arising from the chemical

Fire hazard	: Highly flammable liquid and vapor.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
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#### 6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling	: Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ground/bond container and receiving equipment.
Storage conditions	: Store in a well-ventilated place. Keep cool. Keep container tightly closed.
Packaging materials	: Always store product in container of same material as original container.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 28A Solid Film Lubricant Air Drying

###### USA - ACGIH - Occupational Exposure Limits

Local name	Acetone
ACGIH® TLV® TWA	594 mg/m <sup>3</sup> 250 ppm
ACGIH® TLV® STEL	1187 mg/m <sup>3</sup> 500 ppm
Remark (ACGIH®)	TLV® Basis: URT & eye irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2025

###### USA - ACGIH - Biological Exposure Indices

Local name	Acetone
BEI	25 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift - Notations: Ns
Regulatory reference	ACGIH 2025

###### USA - OSHA - Occupational Exposure Limits

Local name	Acetone
OSHA PEL TWA	2400 mg/m <sup>3</sup> 1000 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

##### Acetone (67-64-1)

###### USA - ACGIH - Occupational Exposure Limits

Local name	Acetone
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Acetone (67-64-1)	
ACGIH® TLV® TWA	594 mg/m <sup>3</sup>
	250 ppm
ACGIH® TLV® STEL	1187 mg/m <sup>3</sup>
	500 ppm
Remark (ACGIH®)	TLV® Basis: URT & eye irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2025

USA - ACGIH - Biological Exposure Indices	
Local name	Acetone
BEI	25 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift - Notations: Ns
Regulatory reference	ACGIH 2025

USA - OSHA - Occupational Exposure Limits	
Local name	Acetone
OSHA PEL TWA	2400 mg/m <sup>3</sup>
	1000 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

1,3-dioxolane, stabilised (646-06-0)	
USA - ACGIH - Occupational Exposure Limits	
Local name	1,3-Dioxolane
ACGIH® TLV® TWA	61 mg/m <sup>3</sup>
	20 ppm
Remark (ACGIH®)	TLV® Basis: Hematologic eff
Regulatory reference	ACGIH 2025

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Wear recommended personal protective equipment.

Materials for protective clothing:				
Condition	Material			
Hand protection:				
Protective gloves				
Type	Material	Permeation	Thickness (mm)	Penetration

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<b>Eye protection:</b>		
Safety glasses		
<b>Type</b>	<b>Field of application</b>	<b>Characteristics</b>
<b>Skin and body protection:</b>		
Wear suitable protective clothing		
<b>Respiratory protection:</b>		
[In case of inadequate ventilation] wear respiratory protection.		

### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: dark gray
Odor	: strong Solvent
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 175 °F
Flash point	: 23 °F
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.187 g/cm <sup>3</sup>
Density	: 9.84 lb/gal
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 15 – 25 SEC, #2 EZ ZAHN @ 77° F
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

VOC content	: 6.37 lb/gal
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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Highly flammable liquid and vapor.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

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Unknown acute toxicity (GHS US)	56.77% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 69.68% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 73.68% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))
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#### Acetone (67-64-1)

LD50 oral rat	5800 mg/kg (Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 15800 mg/kg body weight (24 h, Rabbit, Male, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	132 mg/l (3 h, Rat, Male, Experimental value, Inhalation (vapours))
ATE US (oral)	5800 mg/kg body weight
ATE US (vapors)	76 mg/l/4h
ATE US (dust, mist)	132 mg/l/4h

#### 1,3-dioxolane, stabilised (646-06-0)

LD50 oral rat	> 3000 mg/kg (Rat, Oral)
LD50 dermal rabbit	8480 mg/kg (Rabbit, Dermal)
LC50 Inhalation - Rat	> 20 mg/l (4 h, Rat, Inhalation)
LC50 Inhalation - Rat [ppm]	22574 ppm
ATE US (dermal)	8480 mg/kg body weight

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1,3-dioxolane, stabilised (646-06-0)	
ATE US (gases)	22574 ppmV/4h
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

Acetone (67-64-1)	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.

1,3-dioxolane, stabilised (646-06-0)	
NOAEL (oral,rat,90 days)	75 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: 15 – 25 SEC, #2 EZ ZAHN @ 77' F
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

Acetone (67-64-1)	
LC50 - Fish [1]	6210 – 8120 mg/l (Equivalent or similar to OECD 203, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value, Measured concentration)
LOEC (chronic)	> 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

1,3-dioxolane, stabilised (646-06-0)	
LC50 - Fish [1]	10000 mg/l
EC50 - Crustacea [1]	6950 mg/l
NOEC (chronic)	197.4 mg/l Test organisms (species): other:
NOEC chronic fish	546.3 mg/l Test organisms (species): no data Duration: '30 d'

### 12.2. Persistence and degradability

Acetone (67-64-1)	
Persistence and degradability	Biodegradable in the soil. Biodegradable in the soil under anaerobic conditions. Readily biodegradable in water.

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Acetone (67-64-1)	
Biochemical oxygen demand (BOD)	1.43 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.92 g O <sub>2</sub> /g substance
ThOD	2.2 g O <sub>2</sub> /g substance

1,3-dioxolane, stabilised (646-06-0)	
Persistence and degradability	Not readily biodegradable in water.

### 12.3. Bioaccumulative potential

Acetone (67-64-1)	
BCF - Fish [1]	0.69 (Pisces, Literature study)
Partition coefficient n-octanol/water (Log Pow)	-0.23 (Test data)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

1,3-dioxolane, stabilised (646-06-0)	
Partition coefficient n-octanol/water (Log Pow)	-0.37
Bioaccumulative potential	Not bioaccumulative.

### 12.4. Mobility in soil

Acetone (67-64-1)	
Surface tension	23.3 mN/m (20 °C)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.374 – 0.988 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Flammable vapors may accumulate in the container. Do not re-use empty containers.

## SECTION 14: Transport information





In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
1139	UN1139	1139	1139

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DOT	TDG	IMDG	IATA
<b>14.2. Proper Shipping Name</b>			
Coating solution (1,3-dioxolane, stabilised)	COATING SOLUTION	COATING SOLUTION (1,3-dioxolane, stabilised)	Coating solution (1,3-dioxolane, stabilised)
<b>14.3. Transport hazard class(es)</b>			
3	3	3	3
	 Not applicable		
<b>14.4. Packing group</b>			
II	II	II	II
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

### 14.6. Special precautions for user

#### DOT

UN-No. (DOT) : UN1139  
 DOT Special Provisions (49 CFR 172.102) : 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons).  
 IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.  
 T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)  
 TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.  
 TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).  
 DOT Packaging Exceptions (49 CFR 173.xxx) : 150  
 DOT Packaging Non Bulk (49 CFR 173.xxx) : 202  
 DOT Packaging Bulk (49 CFR 173.xxx) : 242  
 DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L  
 DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L  
 DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

#### TDG

UN-No. (TDG) : UN1139  
 Explosive Limit and Limited Quantity Index : 5 L

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Excepted quantities (TDG) : E2  
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index : 5 L  
Emergency Response Guide (ERG) Number : 127

### IMDG

Limited quantities (IMDG) : 5 L  
Excepted quantities (IMDG) : E2  
Packing instructions (IMDG) : P001  
IBC packing instructions (IMDG) : IBC02  
Tank instructions (IMDG) : T4  
Tank special provisions (IMDG) : TP1, TP8  
EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS  
EmS-No. (Spillage) : S-E - SPILLAGE SCHEDULE Echo - FLAMMABLE LIQUIDS, FLOATING ON WATER  
Stowage category (IMDG) : B  
Properties and observations (IMDG) : Miscibility with water depends upon the composition.

### IATA

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y341  
PCA limited quantity max net quantity (IATA) : 1L  
PCA packing instructions (IATA) : 353  
PCA max net quantity (IATA) : 5L  
CAO packing instructions (IATA) : 364  
CAO max net quantity (IATA) : 60L  
Special provision (IATA) : A3  
ERG code (IATA) : 3L

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

### Acetone (67-64-1)

CERCLA RQ	5000 lb
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### 15.2. International regulations

#### CANADA

### Acetone (67-64-1)

Listed on the Canadian DSL (Domestic Substances List)

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### 1,3-dioxolane, stabilised (646-06-0)

Listed on the Canadian DSL (Domestic Substances List)

### EU-Regulations

No additional information available

### National regulations

#### Acetone (67-64-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### 1,3-dioxolane, stabilised (646-06-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. US State regulations



#### WARNING:

This product can expose you to chemicals including 4,4'-isopropylidenediphenol; bisphenol A, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### SECTION 16: Other information

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Revision date : 03/25/2026

#### Full text of H-phrases

H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H373	May cause damage to organs through prolonged or repeated exposure

Safety Data Sheet (SDS), USA

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