

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 10/20/2022 Revision date: 4/28/2025 Supersedes: 2/7/2024 Version: 1.6

SECTION 1: Identification

1.1. Identification

Product code : E820-C01

: Poxylube #820 PTFE Modified Coating - Air Dry - Clear Product name

Type of product : Air Dry

1.2. Recommended use and restrictions on use

Use of the substance/mixture : PTFE Solid/Dry Film Lubricant : Food/feedstuff additives Restrictions on use

1.3. Supplier

Sandstrom Products Company 224 S Main St Port Byron, IL 61275 USA

T 309-523-2121 - F 309-230-9745

1.4. Emergency telephone number

Emergency number : CHEMTREC (800) 424-9300 | (703) 527-3887

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Acute toxicity (oral) Category 4	H302	Harmful if swallowed
Acute toxicity (dermal) Category 3	H311	Toxic in contact with skin
Acute toxicity (inhalation:dust,mist) Category 4	H332	Harmful if inhaled
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Germ cell mutagenicity Category 2	H341	Suspected of causing genetic defects
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness
Specific target organ toxicity – Single exposure, Category 3,	H335	May cause respiratory irritation
Pesniratory tract irritation		

Respiratory tract irritation

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)











Signal word (GHS US) Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor

H302+H332 - Harmful if swallowed or if inhaled

H311 - Toxic in contact with skin H315 - Causes skin irritation

Safety Data Sheet

Precautionary statements (GHS US)

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

H336 - May cause drowsiness or dizziness

H341 - Suspected of causing genetic defects

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 - Keep container tightly closed.

P240 - Ground/Bond container and receiving equipment.

P241 - Use explosion-proof electrical/ventilating/lighting equipment.

P242 - Use only non-sparking tools.

P243 - Take precautionary measures against static discharge.

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P271 - Use only outdoors or in a well-ventilated area.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.

P302+P352 - If on skin: Wash with plenty of water.

P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P310 - Immediately call a poison center or doctor.

P312 - Call a poison center or doctor if you feel unwell.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P322 - Specific treatment (see supplemental first aid instruction on this label)

P330 - Rinse mouth.

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P361+P364 - Take off immediately all contaminated clothing and wash it before reuse.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P363 - Wash contaminated clothing before reuse.

P370+P378 - In case of fire: Use media other than water to extinguish.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P403+P235 - Store in a well-ventilated place. Keep cool.

P405 - Store locked up.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Methyl Ethyl Ketone	CAS-No.: 78-93-3	50 – 75	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
CYCLOHEXANONE	CAS-No.: 108-94-1	10 – 15	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 Muta. 2, H341 STOT SE 3, H335
poly(bisphenol A-co-epichlorohydrin), glycidyl end-capped, MM= 348	CAS-No.: 25036-25-3	10 – 15	Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Skin Sens. 1, H317 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention. Call a poison center/doctor/physician if

you feel unwell.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison

center/doctor/physician if you feel unwell.

First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin

irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : May cause drowsiness or dizziness. Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.
Symptoms/effects after ingestion : None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor.

4/28/2025 (Revision date) US - en 3/12

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions

: Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting

 $: \ \ \ \ \ \ \ Do\ not\ attempt\ to\ take\ action\ without\ suitable\ protective\ equipment.\ Self-contained\ breathing$

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

6.1.1. For non-emergency personnel

Protective equipment

: Wear recommended personal protective equipment.

Emergency procedures

: Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes and clothing.

6.1.2. For emergency responders

Protective equipment

 $: \ \, \text{Do not attempt to take action without suitable protective equipment. For further information refer}$

to section 8: "Exposure controls/personal protection".

Emergency procedures

: Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment

: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up

: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public

waters.

Other information

: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed Precautions for safe handling

- : Not expected to present a significant hazard under anticipated conditions of normal use.
- : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Avoid breathing

dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing.

Hygiene measures: Wash contaminated clothing before reuse. Contaminated work clothing should be contaminated work clothing should be contaminated.

: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Poxylube #820 PTFE Modified Coating - Air Dry - Clear

No additional information available

Methyl Ethyl Ketone (78-93-3)

No additional information available

CYCLOHEXANONE (108-94-1)

No additional information available

poly(bisphenol A-co-epichlorohydrin), glycidyl end-capped, MM= 348 (25036-25-3)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Materials for protective of	clothina:				
Condition	g.	Material			
		········			
Hand protection:		<u> </u>			
Protective gloves					
Туре	Material	Permeation	Thickness (mr	n)	Penetration
Eye protection:					
Safety glasses					
Туре	Field of application			Characteristics	
Skin and body protection	n:				
Wear suitable protective c	lothing				

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid Color : clear

Odor : strong Solvent
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available

Flash point : 39 °F

Relative evaporation rate (butyl acetate=1) : No data available : Not applicable. Flammability : No data available Vapor pressure Relative vapor density at 20°C : No data available : 0.908 g/cm3 Relative density Density : 7.57 lb/gal Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available : No data available Auto-ignition temperature No data available Decomposition temperature

Viscosity, kinematic : 30 – 41 SEC, #1 EZ ZAHN @ 77'F

Viscosity, dynamic : No data available Explosion limits : No data available Explosive properties : No data available Oxidizing properties : No data available

9.2. Other information

VOC content : 6.42 lb/gal

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

CYCLOHEXANONE (108-94-1)

STOT-single exposure

11.1. Information on toxicological effects

: Harmful if swallowed. Acute toxicity (oral) : Toxic in contact with skin. Acute toxicity (dermal)

Acute toxicity (inhalation) :	Inhalation:dust,mist: Harmful if inhaled.		
Poxylube #820 PTFE Modified Coating - Air Dry - Clear			
ATE US (oral)	1192.66 mg/kg body weight		
ATE US (dermal)	300.596 mg/kg body weight		
ATE US (dust, mist)	1.503 mg/l/4h		
Unknown acute toxicity (GHS US)	72.38% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 88.4% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 88.4% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))		
CYCLOHEXANONE (108-94-1)			
ATE US (oral)	500 mg/kg body weight		
ATE US (dermal)	300 mg/kg body weight		
ATE US (dust, mist)	1.5 mg/l/4h		
poly(bisphenol A-co-epichlorohydrin), glycidyl end-capped, MM= 348 (25036-25-3)			
LD50 oral rat	11400 mg/kg (Rat, Oral)		
ATE US (oral)	11400 mg/kg body weight		
Skin corrosion/irritation :	Causes skin irritation.		
Serious eye damage/irritation :	Causes serious eye damage.		
Respiratory or skin sensitization :	May cause an allergic skin reaction.		
Germ cell mutagenicity :	Suspected of causing genetic defects.		
Carcinogenicity :	Not classified		
CYCLOHEXANONE (108-94-1)			
IARC group	3 - Not classifiable		
Reproductive toxicity :	Not classified		
STOT-single exposure :	May cause drowsiness or dizziness. May cause respiratory irritation.		
Methyl Ethyl Ketone (78-93-3)			
STOT-single exposure	May cause drowsiness or dizziness.		

4/28/2025 (Revision date) US - en 7/12

May cause respiratory irritation.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

poly(bisphenol A-co-epichlorohydrin), glycidyl end-capped, MM= 348 (25036-25-3)

STOT-single exposure May cause respiratory irritation.

STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

Viscosity, kinematic : 30 – 41 SEC, #1 EZ ZAHN @ 77'F
Symptoms/effects : May cause drowsiness or dizziness.
Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes. Symptoms/effects after ingestion : None under normal conditions.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse

effects in the environment.

12.2. Persistence and degradability

poly(bisphenol A-co-epichlorohydrin), glycidyl end-capped, MM= 348 (25036-25-3)

Persistence and degradability Biodegradability in water: no data available.

12.3. Bioaccumulative potential

poly(bisphenol A-co-epichlorohydrin), glycidyl end-capped, MM= 348 (25036-25-3)

Bioaccumulative potential No bioaccumulation data available.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations. Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Flammable vapors may accumulate in the container. Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
1139	UN1139	1139	1139

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT	TDG	IMDG	IATA
14.2. Proper Shipping Name			
Coating solution (Methyl Ethyl Ketone)	COATING SOLUTION	COATING SOLUTION (Methyl Ethyl Ketone)	Coating solution (Methyl Ethyl Ketone)
14.3. Transport hazard class(es	5)		
3	3	3	3
PLANMAZE LIQUID	Not applicable	3	3
14.4. Packing group			
II	II	II	II
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available	ple	1	1

14.6. Special precautions for user

DOT

UN-No. (DOT) : UN1139

DOT Special Provisions (49 CFR 172.102) 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5

L (1.3 gallons).

IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

T4 - 2.65 178.274(d)(2) Normal...... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when

the flash point of the hazardous material transported is greater than 0 C (32 F).

DOT Packaging Exceptions (49 CFR 173.xxx) DOT Packaging Non Bulk (49 CFR 173.xxx) 202 : 242 DOT Packaging Bulk (49 CFR 173.xxx) DOT Quantity Limitations Passenger aircraft/rail (49 : 5 L

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49

CFR 175.75)

: 60 L

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25

passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this

section is exceeded.

TDG

UN-No. (TDG) : UN1139 Explosive Limit and Limited Quantity Index : 5 L

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Excepted quantities (TDG) : E2
Passenger Carrying Road Vehicle or Passenger : 5 L

Carrying Railway Vehicle Index

Emergency Response Guide (ERG) Number : 127

IMDG

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E2

Packing instructions (IMDG) : P001

IBC packing instructions (IMDG) : IBC02

Tank instructions (IMDG) : T4

Tank special provisions (IMDG) : TP1, TP8

EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS EmS-No. (Spillage) : S-E - SPILLAGE SCHEDULE Echo - FLAMMABLE LIQUIDS, FLOATING ON WATER

Stowage category (IMDG) : B

Properties and observations (IMDG) : Miscibility with water depends upon the composition.

IATA

PCA Excepted quantities (IATA) : E2 PCA Limited quantities (IATA) : Y341 PCA limited quantity max net quantity (IATA) : 1L PCA packing instructions (IATA) : 353 PCA max net quantity (IATA) : 5L CAO packing instructions (IATA) : 364 CAO max net quantity (IATA) : 60L Special provision (IATA) : A3 ERG code (IATA) 3L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Methyl Ethyl Ketone (78-93-3)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ 5000 lb

CYCLOHEXANONE (108-94-1)

CERCLA RQ 5000 lb

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.2. International regulations

CANADA

Methyl Ethyl Ketone (78-93-3)

Listed on the Canadian DSL (Domestic Substances List)

CYCLOHEXANONE (108-94-1)

Listed on the Canadian DSL (Domestic Substances List)

poly(bisphenol A-co-epichlorohydrin), glycidyl end-capped, MM= 348 (25036-25-3)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Methyl Ethyl Ketone (78-93-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

CYCLOHEXANONE (108-94-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Revision date : 04/28/2025

Full text of H	-phrases
H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H302	Harmful if swallowed
H311	Toxic in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-phra	ises
H341	Suspected of causing genetic defects

Safety Data Sheet (SDS), USA

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